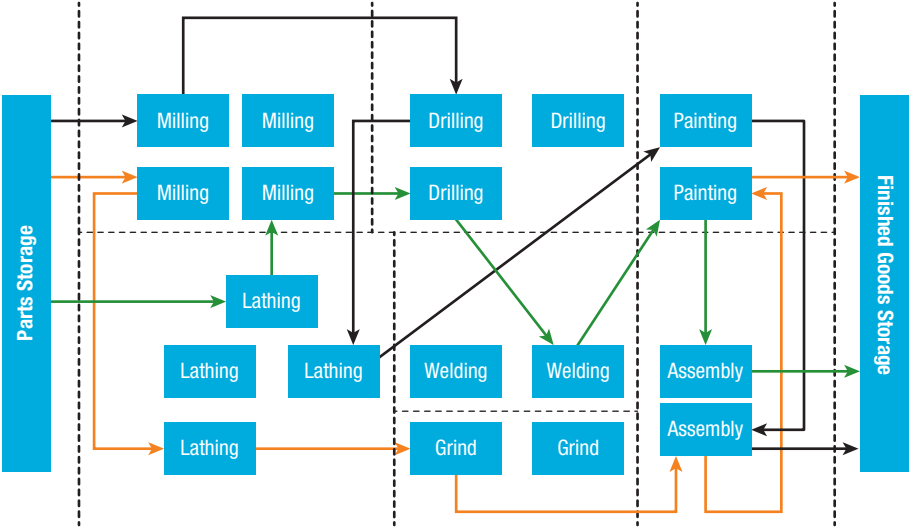FIGURE 9.7: Process Layout for a Manufacturing Facility